KEIM HEAVY DUTY CLEANER CONCENTRATE

Safety Data Sheet

SECTION 1: Identification of the substance/mixture and of the company/undertaking

Product identifier 1.1.

Product name : Keim Heavy Duty Cleaner Concentrate

Relevant identified uses of the substance or mixture and uses advised against 1.2.

Use of the substance/mixture : Manufacturing

Details of the supplier of the safety data sheet

Keim Mineral Coatings of America, Inc. 10615 Texland Boulevard, #600 Charlotte, NC 28273 T 704-588-4811

1.4. **Emergency telephone number**

Emergency number : 1-800-424-9300

SECTION 2: Hazards identification

Classification of the substance or mixture

Classification (GHS-US)

Acute Tox. 4 (Oral) H302 Acute Tox. 4 (Inhalation) H332 Skin Corr. 1B H314 Eye Dam. 1 H318

Full text of H-phrases: see section 16

Label elements 2.2.

GHS-US labeling

Hazard pictograms (GHS-US)





GHS05

Signal word (GHS-US) : Danger

Hazard statements (GHS-US) H302+H332 - Harmful if swallowed or if inhaled

H314 - Causes severe skin burns and eye damage

GHS07

H318 - Causes serious eye damage

Precautionary statements (GHS-US) P260 - Do not breathe dust/fume/gas/mist/vapors/spray

P264 - Wash thoroughly after handling

P270 - Do not eat, drink or smoke when using this product

P271 - Use only outdoors or in a well-ventilated area

P280 - Wear protective gloves/protective clothing/eye protection/face protection P301 + P312 - If swallowed: Call a poison center/doctor if you feel unwell

P301 + P330 + P331 - If swallowed: rinse mouth. Do NOT induce vomiting

P303 + P361 + P353 - If on skin (or hair): Take off immediately all contaminated clothing. Rinse

skin with water/shower

P304 + P340 - If inhaled: Remove person to fresh air and keep comfortable for breathing

P305+P351+P338 - If in eyes: Rinse cautiously with water for several minutes. Remove contact

lenses, if present and easy to do. Continue rinsing P310 - Immediately call a poison center/doctor

P312 - Call a poison center/doctor if you feel unwell

P330 - Rinse mouth

P363 - Wash contaminated clothing before reuse

P405 - Store locked up

P501 - Dispose of contents/container in accordance with local/regional/national/international

regulations.

Other hazards

No additional information available

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2.4. Unknown acute toxicity (GHS-US)

Not applicable

SECTION 3: Composition/information on ingredients

3.1. Substance

Not applicable

3.2. Mixture

Name	Product identifier	%	Classification (GHS-US)
Ammonium bifluoride	(CAS No) 1341-49-7	< 8	Acute Tox. 3 (Oral), H301 Skin Corr. 1B, H314 Eye Dam. 1, H318
Hydrochloric acid	(CAS No) 7647-01-0	< 4	Acute Tox. 3 (Inhalation:gas), H331 Skin Corr. 1A, H314
Cellulose, 2-hydroxyethyl ether	(CAS No) 9004-62-0	0.5 - 2	Not classified

Full text of H-phrases: see section 16

SECTION 4: First aid measures

4.1. Description of first aid measures

First-aid measures after inhalation

: Remove person to fresh air and keep comfortable for breathing. Obtain medical attention if breathing difficulty persists.

First-aid measures after skin contact : Flush skin with pl

: Flush skin with plenty of water for at least 15 minutes while removing contaminated clothing and shoes. Cover the affected area with an emollient. Cold water may be used . Wash clothing and thoroughly clean shoes before reuse. Get medical attention immediately.

First-aid measures after eye contact

: Remove contact lenses immediately. Flush eyes with plenty of water for at least 15 minutes.

Get medical attention immediately.

First-aid measures after ingestion

: Do not induce vomiting. Give water to victim to drink. Seek medical attention.

4.2. Most important symptoms and effects, both acute and delayed

Symptoms/injuries after inhalation

: May be fatal if inhaled. Material is extremely destructive to tissue of the mucous membranes and upper respiratory tract. Inhalation of hydrochloric acid fumes produces nose, throat, and laryngeal burning, coughing, sneezing, choking sensation, hoarseness, as well as headache and palpatations.

Symptoms/injuries after skin contact

: Causes severe skin irritation and burns.

Symptoms/injuries after eye contact

: Causes severe eye irritation/conjuntivits, burns, corneal necrosis.

Symptoms/injuries after ingestion

May be fatal if swallowed. Causes irritation and burning, ulceration, or perforation of the gastrointestinal tract, nausea, vomiting, and diarrhea.

4.3. Indication of any immediate medical attention and special treatment needed

No additional information available

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media : Use extinguishing media for surrounding fire.

Unsuitable extinguishing media : None.

5.2. Special hazards arising from the substance or mixture

Fire hazard : Not flammable. Explosion hazard : None known.

5.3. Advice for firefighters

Protection during firefighting : Firefighters should wear full protective gear.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

6.1.1. For non-emergency personnel

No additional information available

6.1.2. For emergency responders

No additional information available

6.2. Environmental precautions

Avoid release to the environment.

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6.3. Methods and material for containment and cleaning up

For containment : Stop the flow of material, if this is without risk.

Methods for cleaning up : Confine spill and soak up with absorbent. Place in an approved container and dispose in

accordance with local, state and federal regulations.

6.4. Reference to other sections

No additional information available

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Precautions for safe handling : Do not breathe gas, fumes, vapors, or spray. Do not ingest. Avoid contact with skin and eyes.

Never add water to this product.

7.2. Conditions for safe storage, including any incompatibilities

Storage conditions : Keep container tightly closed and in a cool, well-ventilated area. Store in a metallic or coated

fiberboard drum using a strong polyethylene inner package.

7.3. Specific end use(s)

No additional information available

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Hydrochloric acid (7647-01-0)		
ACGIH	ACGIH Ceiling (ppm)	2 ppm
OSHA	OSHA PEL (Ceiling) (mg/m³)	7 mg/m³
OSHA	OSHA PEL (Ceiling) (ppm)	5 ppm

Ammon	ium bif	luoride	(1341-4	49-7)

ACGIH	Not applicable
OSHA	Not applicable

Cellulose, 2-hydroxyethyl ether (9004-62-0)

- 1		(555 : 52 5)
	ACGIH	Not applicable
	OSHA	Not applicable

8.2. Exposure controls

Hand protection : Wear impervious gloves to minimize skin contact.

Eye protection : Splash goggles.

Skin and body protection : Wear suitable working clothes.

Respiratory protection : If airborne concentrations are above the applicable exposure limits, use NIOSH approved

respiratory protection.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state : Liquid

Color : Colorless to light yellow.
Odor : Pungent, irritating
Odor threshold : No data available

pH : 4.3 Melting point : <-20 °C

Freezing point : No data available

Boiling point : 97.2 °C

Flash point : No data available
Relative evaporation rate (butyl acetate=1) : No data available
Flammability (solid, gas) : No data available
Explosion limits : No data available
Explosive properties : No data available

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Oxidizing properties : No data available
Vapor pressure : No data available
Specific gravity : No data available
Relative vapor density at 20 °C : No data available

Solubility : Soluble Log Pow : No data available : No data available Log Kow Auto-ignition temperature : No data available Decomposition temperature : No data available Viscosity : No data available : No data available Viscosity, kinematic : No data available Viscosity, dynamic

9.2. Other information

No additional information available

SECTION 10: Stability and reactivity

10.1. Reactivity

No additional information available

10.2. Chemical stability

The product is stable at normal handling and storage conditions.

10.3. Possibility of hazardous reactions

Will not occur.

10.4. Conditions to avoid

None

10.5. Incompatible materials

Respiratory or skin sensitization

Germ cell mutagenicity

Metal, oxidizing agents, organic materials, alkalis, water.

10.6. Hazardous decomposition products

Not determined

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Acute toxicity : Oral: Harmful if swallowed. Inhalation: Harmful if inhaled.

pH: 4.3

: Not classified

: Not classified

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MasonRE G		
ATE US (oral)	1625.000 mg/kg body weight	
ATE US (gases)	4500.000 ppmV/4h	
ATE US (vapors)	11.000 mg/l/4h	
ATE US (dust, mist)	1.500 mg/l/4h	
Hydrochloric acid (7647-01-0)		
LD50 oral rat	238 - 277 mg/kg	
LD50 dermal rabbit	> 5010 mg/kg	
LC50 inhalation rat (mg/l)	1.68 mg/l (Exposure time: 1 h)	
ATE US (gases)	781.000 ppmV/4h	
Ammonium bifluoride (1341-49-7)		
LD50 oral rat	130 mg/kg	
ATE US (oral)	130.000 mg/kg body weight	
Skin corrosion/irritation	: Causes severe skin burns and eye damage.	
	pH: 4.3	
Serious eye damage/irritation	: Causes serious eye damage.	

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Carcinogenicity : Not classified

Hydrochloric acid (7647-01-0)

IARC group 3 - Not classifiable

: Not classified Reproductive toxicity Specific target organ toxicity (single exposure) : Not classified

Specific target organ toxicity (repeated

exposure)

: Not classified

Aspiration hazard : Not classified

SECTION 12: Ecological information

12.1. **Toxicity**

No additional information available

Persistence and degradability

No additional information available

Bioaccumulative potential

Ammonium bifluoride (1341-49-7)	
BCF fish 1	(completely dissociated in water)

Mobility in soil

No additional information available

Other adverse effects

Effect on the global warming : No known ecological damage caused by this product.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Waste disposal recommendations : Dispose of contents/container in accordance with local/regional/national/international

regulations.

SECTION 14: Transport information

Department of Transportation (DOT)

In accordance with DOT

Transport document description : UN1789 Hydrochloric acid, 8, II

UN-No.(DOT) : UN1789

DOT Proper Shipping Name : Hydrochloric acid

Department of Transportation (DOT) Hazard

Classes

Hazard labels (DOT) : 8 - Corrosive



Packing group (DOT) : II - Medium Danger

DOT Packaging Non Bulk (49 CFR 173.xxx) : 202 DOT Packaging Bulk (49 CFR 173.xxx) : 242

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: 8 - Class 8 - Corrosive material 49 CFR 173.136

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DOT Special Provisions (49 CFR 172.102)

: A3 - For combination packaging, if glass inner packaging (including ampoules) are used, they must be packed with absorbent material in tightly closed metal receptacles before packing in outer packaging.

A6 - For combination packaging, if plastic inner packaging are used, they must be packed in tightly closed metal receptacles before packing in outer packaging.

B3 - MC 300, MC 301, MC 302, MC 303, MC 305, and MC 306 and DOT 406 cargo tanks and DOT 57 portable tanks are not authorized.

B15 - Packaging must be protected with non-metallic linings impervious to the lading or have a suitable corrosion allowance.

IB2 - Authorized IBCs: Metal (31A, 31B and 31N); Rigid plastics (31H1 and 31H2); Composite (31HZ1). Additional Requirement: Only liquids with a vapor pressure less than or equal to 110 kPa at 50 C (1.1 bar at 122 F), or 130 kPa at 55 C (1.3 bar at 131 F) are authorized.

N41 - Metal construction materials are not authorized for any part of a packaging which is normally in contact with the hazardous material.

T8 - 4 178.274(d)(2) Normal..... Prohibited

TP2 - a. The maximum degree of filling must not exceed the degree of filling determined by the following: (image) Where: tr is the maximum mean bulk temperature during transport, tf is the temperature in degrees celsius of the liquid during filling, and a is the mean coefficient of cubical expansion of the liquid between the mean temperature of the liquid during filling (tf) and the maximum mean bulk temperature during transportation (tr) both in degrees celsius. b. For liquids transported under ambient conditions may be calculated using the formula: (image) Where: d15 and d50 are the densities (in units of mass per unit volume) of the liquid at 15 C (59 F) and 50 C (122 F), respectively.

TP12 - This material is considered highly corrosive to steel.

DOT Packaging Exceptions (49 CFR 173.xxx) : 154
DOT Quantity Limitations Passenger aircraft/rail : 1 L

(49 CFR 173.27)

DOT Quantity Limitations Cargo aircraft only (49 : 30 L

CFR 175.75)

DOT Vessel Stowage Location : C - The material must be stowed "on deck only" on a cargo vessel and on a passenger vessel.

SECTION 15: Regulatory information

15.1. US Federal regulations

Hydrochloric acid (7647-01-0)		
Listed on the United States TSCA (Toxic Substances Control Act) inventory Listed on SARA Section 302 (Specific toxic chemical listings) Listed on SARA Section 313 (Specific toxic chemical listings)		
SARA Section 302 Threshold Planning Quantity (TPQ)	500 (gas only)	
SARA Section 313 - Emission Reporting	1.0 % (acid aerosols including mists, vapors, gas, fog, and other airborne forms of any particle size)	
Ammonium bifluoride (1341-49-7)		
Listed on the United States TSCA (Toxic Substances Control Act) inventory		
Cellulose, 2-hydroxyethyl ether (9004-62-0)		
Listed on the United States TSCA (Toxic Substances Control Act) inventory		

15.2. US State regulations

Hydrochloric acid (7647-01-0)

- U.S. Massachusetts Right To Know List
- U.S. Minnesota Hazardous Substance List
- U.S. New Jersey Right to Know Hazardous Substance List
- U.S. Pennsylvania RTK (Right to Know) List

Ammonium bifluoride (1341-49-7)

- U.S. Massachusetts Right To Know List
- U.S. New Jersey Right to Know Hazardous Substance List
- U.S. Pennsylvania RTK (Right to Know) List

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SECTION 16: Other information

Full text of H-phrases::

Acute Tox. 3 (Inhalation:gas)	Acute toxicity (inhalation:gas) Category 3
Acute Tox. 3 (Oral)	Acute toxicity (oral) Category 3
Acute Tox. 4 (Inhalation)	Acute toxicity (inhalation) Category 4
Acute Tox. 4 (Oral)	Acute toxicity (oral) Category 4
Eye Dam. 1	Serious eye damage/eye irritation Category 1
Skin Corr. 1A	Skin corrosion/irritation Category 1A
Skin Corr. 1B	Skin corrosion/irritation Category 1B
H301	Toxic if swallowed
H302	Harmful if swallowed
H314	Causes severe skin burns and eye damage
H318	Causes serious eye damage
H331	Toxic if inhaled
H332	Harmful if inhaled

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product

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